



HVAC Air Filters
➔ Catalogue

Air filter classification index

Filter stage	Filter class	Average arrestance(A _m) compared with test dust(%)	Average efficiency(E _m) for particles of 0.4 microns(%)	Minimum efficiency for particles 0.4micron(%)	Test aerosol
Coarse filter (1st stage)	G1	50≤A _m <65	-	-	DEHS 0.2-3.0μm
	G2	65≤A _m <80	-	-	
	G3	80≤A _m <90	-	-	
	G4	90≤A _m	-	-	
Fine filter (2nd stage)	M5	-	40≤E _m <60	-	
	M6	-	60≤E _m <80	-	
	F7	-	80≤E _m <90	35	
	F8	-	90≤E _m <95	55	
	F9	-	95≤E _m	70	
EPA/HEPA/ULPA (Final stage)		Classification	Integral value of efficiency in the MPPS(%)	Integral value of penetration in the MPPS(%)	Test aerosol
	E10	EPA: Efficient Particulate Air Filter	≥85	≤15	DEHS MPPS 0.1-0.3μm
	E11		≥95	≤5	
	E12		≥99.5	≤0.5	
	H13	HEPA: High efficiency Particulate Air Filter	≥99.95	≤0.05	
	H14		≥99.995	≤0.005	
	U15	ULPA: Ultra Low Penetration Air Filter	≥99.9995	≤0.0005	
	U16		≥99.99995	≤0.00005	
	U17		≥99.999995	≤0.000005	

Catalogue

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Thenow

For Clean Air Tomorrow

With high quality products, we are contributing to something that is essential to everyone - clean air for health, performance and well-being.

Our HVAC air filter products are improving the quality of air around the world in hospitals, office buildings, industrial plants, laboratories, pharmaceutical facilities, schools, museums, sports arenas, residential complexes... And many more.

Thenow manufactures a full line of air filtration products with our state-of-the-art production systems certified by ISO 9001:2008. And there are advanced and reliable testing facilities to ensure each filter's quality before market release. Besides, we offer expert technical and professional services to our customers.





Coarse filters function as prefilters for intake, exhaust and recirculating air systems, extending the operational lifetimes of the downstream fine filters.



Metal meshwork filter

Structure:

Frame	Filter Media	Face net
Aluminum/Galvanised steel/Stainless steel	Aluminum mesh/ Stainless steel mesh/ Nylon mesh.	Aluminum mesh/ Stainless steel mesh

Feature:

- Washable for repeated use, cost efficient
- Ideal for high moisture, high temperature and acid resistant operating conditions
- Super low initial pressure drop
- High dust holding capacity

Applications:

- Primary filtration to remove moisture, oil residue or oil mist, grease, etc. in very dirty environments and general ventilation systems.
- Ventilation conditions which require acid-base resistance air filters.

Technical data:

- G2, G3 EN779
- Can be made in all customized sizes
- Average arrestance: 65-90%(ASHRAE 52.2-1992)
- Max air flow rate: 125% of nominal air flow
- Final pressure drop: Recommend @150pa, Maximum @250pa.
- Thermal stability: Up to 300 °C
- Moisture resistance: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Net layer	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
595*595*20	G2	4	1.4	3800	37
	G3				
287*595*20	G2	4	0.68	1900	55
	G3				
595*595*45	G2	6	2.52	3800	45
	G3				
287*595*45	G2	6	1.22	1900	45
	G3				



Disposable panel filter

Structure:

Frame	Filter Media	Face net
Water resistant cardboard	Polyester/Polycotton	Spot mesh, expanded mesh

Feature:

- Self-supporting material
- No metal, thus fully incinerable
- Low pressure drop media

Technical data:

- G3~G4 EN779; MERV5~8 ASHRAE
- Available in 23mm, 44 and 95mm depth
- Average arrestance: 92%(ASHRAE 52.2-1992)
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max air flow rate: 125% of nominal air flow
- Final pressure drop: 2-3 times initial pressure drop
- Thermal Stability: Up to 70 °C
- Moisture resistance: 100% RH

Sample data:

Type	W*H*D(inch)	W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
Standard airflow	24*24*1	595*595*23	G4	0.56	1900	85
High airflow				0.83	2600	65
Standard airflow	20*20*2	495*495*45	G4	0.61	1330	55
High airflow				0.75	2000	80
Standard airflow	24*24*4	595*595*95	G4	1.68	1900	45
High airflow				2	3400	70
Standard airflow	12*24*4	287*595*95	G4	0.84	930	45
High airflow				1	1600	70



Prefilter with filter media replaceable

Structure:

Frame	Filter Media	Face net
Extruded Aluminum/ Galvanized steel sheet	Polyester	None/Spot mesh/ Expanded mesh

Feature:

- Rigid structure for demanding applications
- Filter media replaceable, thus cost effective
- Thermal Stability: 80 for synthetic fiber, 100 for glass fiber

Technical data:

- G2~G4 EN779; MERV3-8 ASHRAE
- Available in 20~95mm depth
- Average arrestance: 70%~94%(ASHRAE 52.2-1992)
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max air flow rate: 125% of nominal air flow
- Final pressure drop: 200-250Pa
- Thermal Stability: 80°C for synthetic fiber, 100°C for glass fiber
- Moisture resistance: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Net layer	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
Flat panel (Synthetic fiber)	592*592*48	G4	0.34	2540	60
	287*592*25	G3	0.17	800	45
	495*592*20	G4	0.28	2110	95
	495*592*46	G4	0.28	2110	60
Flat panel (Glassfiber)	592*592*45	G3	0.36	3400	60
	292*592*45	G4	0.18	1700	75
	592*592*96	G4	0.36	3400	80
Pleated panel (Synthetic fiber)	592*592*45	G2	0.76	3000	30
	592*592*45	G3	0.76	3000	50
	592*592*45	G4	0.76	3000	70



Coarse filter



Pocket prefilter

Structure:

Frame	Filter Media	Face net
Extruded Aluminum/ Galvanized steel sheet/Plastic	Progressively structured polyester	EVA/PE/none for plastic frame

Feature:

- Good filtration performance with self-supporting pockets
- High dust holding capacity and energy saving
- Robust metal header frame

Technical data:

- G2~G4 EN779; MERV3-8 ASHRAE
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max air flow rate: 125% of nominal air flow
- Final pressure drop: 250Pa
- Thermal Stability: 100 °C
- Moisture resistance: 100% RH

Sample data:

W*H*D(mm)	Pocket Number (pcs)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Intial Pressure Drop(Pa)
592*592*600	6	G3	4.2	3400	20
		G4		3400	34
592*592*530	6	G3	3.6	3400	32
		G4		3400	37
592*592*350	6	G3	2.3	3400	38
		G4		3400	42



Synthetic Pocket filter

Structure:

Frame	Filter Media
Extruded Aluminum/ Galvanized steel sheet/Plastic	Multi-layer complex synthetic fiber

Feature:

- Quick and easy mounting
- Large filter area and high dust holding performance

Applications:

Pocket filters have been widely used in central air conditioning ventilation systems and some gas turbine air inlet systems. They are used for secondary filtration to reduce load and prolong service life of higher-efficiency air filtration systems.

Technical data:

- F5~F9 EN779; MERV9~15 ASHRAE
- Average arrestance: 80%~90%(ASHRAE 52.2-1992)
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max air flow rate: 125% of nominal air flow
Final pressure drop: 2-3 times initial pressure drop
- Thermal Stability: 70 °C
- Moisture resistance: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Pockets (pcs)	Filter Area(m2)	Airflow (CMH)	Initial Pressure Drop(Pa)	Airflow (CMH)	Initial Pressure Drop(Pa)
595*595*600	F5	8	6.4	2540	30	3800	45
	F6				40		60
	F7				75		110
	F8				85		130
595*595*600	F5	6	4.97	2540	35	3800	50
	F6				50		75
	F7				80		120
	F8				90		135
490*595*600	F5	5	4.13	2100	35	3140	50
	F6				50		75
	F7				80		120
	F8				90		135
290*595*600	F5	3	2.46	2100	35	1860	50
	F6				45		75
	F7				80		120
	F8				90		135



Self-supported pocket filter

Structure:

Frame	Filter Media	Gasket
Extruded Aluminum/ Galvanized steel sheet/Plastic	Progressively structured polyester	EVA or none for plastic frame

Feature:

- Good filtration performance with self-supporting pockets
- High dust holding capacity and energy saving
- Longer lifespan

Applications:

Pocket filters have been widely used in central air conditioning ventilation systems and some gas turbine air inlet systems. They are used for secondary filtration to reduce load and prolong service life of higher-efficiency air filtration systems.

Technical data:

- F5~F8 EN779; MERV9~14 ASHRAE
- Average arrestance: 70%~94%(ASHRAE 52.2-1992)
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max air flow rate: 125% of nominal air flow
- Final pressure drop: 250Pa(G3-G4); 450Pa(F5-F8)
- Thermal Stability: 100 °C
- Moisture resistance: 100% RH

Sample data:

W*H*D(mm)	Pocket Number (pcs)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
592*592*600	8	F5	5.6	3400/4250	35/53
		F6		3400/4250	47/72
		F7		3400/4250	116/150
		F8		3400/4250	126/160
592*287*600	4	F5	2.8	1700	35
		F6		1700	47
		F7		1700	116
		F8		1700	126
592*592*530	6	F5	3.6	3400	48
		F6		3400	65
		F7		3400	140
		F8		3400	160



V-bank filter

Structure:

Media	Frame	Separator	Sealing	Gasket
Glass fiber Synthetic fiber	ABS/ Aluminum/ Galvanized steel	Hot melt glue	Polyurethane	EVA,EPDM

Feature:

- Compact structure
- Fully incinerable with plastic frame
- Large filter area and high dust holding capacity
- Water resistant

Applications:

- Work as the main filter in ventilation and airconditioning systems of clean room
- Intake air filtration for gas turbine and air compressors

Technical data:

- F6~F9 EN779; MERV11-15 ASHRAE
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Final pressure drop: 2-3 times initial pressure drop
- Thermal stability: Up to 70 °C
- Humidity: 100%RH

Sample data:

Type	W*H*D(mm)	Efficiency	Filter Area(m ²)	Airflow(CMH)	Intial Pressure Drop(Pa)
Aluminum/ Galvanized Steel Frame	305*610*292 4V	F6	12.5	1700	80
		F7	12.5	1700	95
		F8	12.5	1700	115
	610*610*292 4V	F6	25	3400	80
		F7	25	3400	95
		F8	25	3400	115
	610*305*292 2V	F6	12.5	1700	80
		F7	12.5	1700	95
		F8	12.5	1700	115
ABS Frame	592*592*292 4V	F6	16.5	3400	70
		F7	16.5	3400	85
		F8	16.5	3400	110
	592*490*292 4V	F6	13.5	2750	70
		F7	13.5	2750	85
		F8	13.5	2750	110
	592*287*292 4V	F6	7.5	1700	70
		F7	7.5	1700	85
		F8	7.5	1700	110



Deep pleated filter with separator

Structure:

Frame	Filter Media	Separator	Sealant	Gasket	Safe guard
Aluminum/ Galvanised steel/Stainless steel	Fine fiber glass	Aluminum/ Paper	Polyurethane	EVA, EPDM	Powdercoated expanded metal

Feature:

- Large filter area and high dust holding capacity
- Sturdy and moisture resistant construction, long life
- Single header, double header and no headers models at options

Applications:

- Rotating machinery industry, such as centrifugal compressors, gas turbines and engines
- Industrial processes (chemicals, pharmaceuticals, food and beverages, optics, electronics, surface treatment technology, etc.)
- Sophisticated air-conditioning technology(laboratories, museums, airports, office buildings, etc.)

Technical data:

- F6~F9 EN779; MERV11~15 ASHRAE
- Final pressure drop: 2~3 times initial pressure drop
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Thermal Stability:80 C
- Humidity: 100% RH

Sample data:

Type	W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Intial Pressure Drop(Pa)
Box	305*610*150	F6	3.8	650	15
	610*610*150	F6	7.8	1300	15
	610*610*292	F6	13.7	2000	75
	610*610*150	F7	7.8	1300	50
	610*610*292	F7	13.7	2000	90
	610*610*292	F8	13.7	2000	105
Single Header	592*592*150	F6	6.5	1300	25
	592*592*150	F7	6.5	1300	60
	592*592*292	F9	12.6	1800	80
	287*592*292	F8	6.2	1000	115



Rigid Box Filter

Structure:

Frame	Filter Media	Separator	Flange
Aluminum/ Galvanized steel	Meltblown PP/Glassfiber	Stiff corrugated cardboard	With header/ no header

Feature:

- Large airflow
- Low pressure drop
- Firm construction

Applications:

- Secondary filtration in central ventilation systems, particularly to protect and extend the life of HEPA/ULPA filters.
- They are suitable for use in ventilation and air conditioning systems of various airflows.

Technical data:

- F5~F8 EN779; MERV9~14 ASHRAE
- Final pressure drop: 2~3 times initial pressure drop
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Thermal Stability: 80 °C
- Humidity: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
593*593*150	F5	2.53	2520	70
	F6			80
	F7			95
	F8			110
287*593*150	F5	1.27	1230	70
	F6			80
	F7			95
	F8			110
592*592*292	F5	5.51	3400	70
	F6			80
	F7			95
	F8			110
287*592*292	F5	2.73	1650	70
	F6			80
	F7			95
	F8			110

Mini pleat panel filter



Structure:

Frame	Filter Media	Separator	Sealant	Gasket	Safe guard
Cardboard/ Plastic/Aluminum/ Galvanised steel/Stainless steel	Glass fiber paper/ Synthetic fiber	Continuous thermoplastic cord	Polyurethane	EVA	Color coated steel grid/ None

Feature:

- Homogeneous filter media velocity coupled with low pressure drop
- Large surface area and high dust holding capacity
- Cost-efficient and dependable operation
- Light weight and easy to install

Applications:

- Industrial processes (chemicals, pharmaceuticals, food and beverages, optics, electronics, surface treatment technology, etc.)
- Sophisticated air-conditioning technology (laboratories, museums, airports, office buildings, etc.)
- Rotating machinery industry, such as centrifugal compressors, gas turbines and engines

Technical data:

- F6~F9 EN779; MERV11~15 ASHRAE
- Recommended final pressure drop: 2-3 times initial pressure drop
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Thermal Stability: 70 C
- Moisture Resistance: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Filter Area (m ²)	Airflow(CMH)	Intial Pressure Drop(Pa)	Airflow(CMH)	Intial Pressure Drop(Pa)
290*593*92	F6	7.45	925	80	1545	130
	F7			110		185
	F8			125		210
493*493*92	F6	10.34	1310	80	2180	130
	F7			110		185
	F8			125		210
493*594*92	F6	12.47	1580	80	2630	130
	F7			110		185
	F8			125		210
493*620*92	F6	13.02	1650	80	2750	130
	F7			110		185
	F8			125		210
593*593*92	F6	15	1900	80	3160	130
	F7			110		185
	F8			125		210



EPA/HEPA/ULPA filter



Mini pleat panel filter(HEPA/ULPA)

Structure:

Frame	Filter Media	Separator	Sealant	Gasket	Safe guard
Aluminum/ Galvanised steel/Stainless steel	Micro Glass fiber paper	Continuous thermoplastic cord	Hot melt	EVA/ EPDM	Color coated steel grid/ Aluminum mesh

Feature:

- Homogeneous filter media velocity coupled with low pressure drop
- Large surface area and high dust holding capacity
- Cost-efficient and dependable operation
- Light weight and easy to install
- Each filter element is tested for leakproofing before market release

Applications:

- Highly sensitive industrial processes (pharmaceuticals, biotechnology, chemicals, food and beverages, optics, micro-electronics, etc.)
- Sophisticated air-conditioning systems (theaters/intensive care units in hospitals and medical institutes, sterile rooms, labs, research centers, etc)

Technical data:

- H11/H13/H14/U15/U16 EN1822; DOP 99%@0.3micron, 99.99%@0.3micron, 99.999%@0.3micron, 99.9997%@0.12micron, 99.99997@0.12micron
- Recommended final pressure drop: 2-3 times initial pressure drop
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Thermal Stability: 70celsius
Moisture Resistance: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow/Intial Pressure Drop (CMH/Pa)	Airflow/Intial Pressure Drop (CMH/Pa)	Airflow/Intial Pressure Drop (CMH/Pa)
305*610*50	H13	3.88	235/115	300/135	570/275
	H14		235/130	300/160	570/290
	U15		235/135	300/170	570/320
	U16		235/150	300/190	570/350
1170*570*50	H13	14.77	840/115	1080/135	2040/275
	H14		840/130	1080/160	2040/290
	U15		840/135	1080/170	2040/320
	U16		840/150	1080/190	2040/350
610*610*70	H13	10.97	465/85	600/110	1130/210
	H14		465/95	600/125	1130/235
	U15		465/115	600/145	1130/290
	U16		465/130	600/165	1130/310
1220*610*70	H13	22.46	935/85	1205/110	2270/210
	H14		935/95	1205/125	2270/235



EPA/HEPA/ULPA filter



V-bank filter(HEPA)

Structure:

Media	Frame	Separator	Sealing	Gasket
Glass fiber	ABS/Aluminum/ Galvanized steel	Hot melt glue	Polyurethane	EVA,EPDM

Feature:

- Compact structure and solid airtight frame
- High dust holding capacity and lowest pressure drop
- Water resistant
- Sturdy construction to resist damage
- High performing eliminates bypass air

Applications:

- Work as the main filter in ventilation and air conditioning systems of clean room
- Intake air filtration for gas turbine and air compressors

Technical data:

- H11/H13/H14 EN779, DOP 99%, 99.99%, 99.999% @ 0.3micron
- Final pressure drop: 2-3 times initial pressure drop
- Thermal stability: Up to 80 °C
- UL 900 Standard: Class 2
- Humidity: 100%RH

Sample data:

Type	W*H*D(mm)	Efficiency	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
Aluminum/ Galvanized Steel Frame	305*610*292	H13	12.5	1700	275
	4V	H14	12.5	1700	310
	610*610*292	H13	25	3400	275
	4V	H14	25	3400	310
ABS Frame	592*592*292	H13	16.5	3400	330
	4V	H14	16.5	3400	350
	592*490*292	H13	13.5	2750	330
	4V	H14	13.5	2750	350
	592*287*292	H13	7.5	1700	330
	4V	H14	7.5	1700	350



EPA/HEPA/ULPA filter



Deep pleated filter with separator(HEPA)

Structure:

Frame	Filter Media	Separator	Sealant	Gasket	Safe guard
Aluminum/ Galvanised steel/Stainless steel	Fine glassfiber	Aluminum/ Paper	Polyure- thane	EVA/ EPDM	Powderco- ated expanded metal

Feature:

- Large surface area and high dust holding capacity
- Sturdy and moisture resistant construction, long life
- Single header, double header and no headers models
- Each filter element is tested for leakproofing before market release

Applications:

- Ceiling outlets and modules for flexible cleanroom systems
- Highly sensitive industrial processes(pharmaceuticals, biotechnology, chemicals, food and beverages, optics, micro-electronics, etc.)
- Sophisticated air-conditioning applications (operating theaters/intensive care units in hospitals and medical institutes, pharmacies, sterile rooms, labs, research centers, etc.)

Technical data:

- H11/H13/H14 EN779; DOP 99%, 99.99%, 99.999% @ 0.3micron
- Final pressure drop: 2-3 times initial pressure drop
- DIN 53438 Flammability: F1
- UL 900 Standard: Class 2
- Max Airflow rate: 125% of nominal air flow rate
- Thermal Stability:80 C
- Humidity: 100% RH

Sample data:

Type	W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Intial Pressure Drop(Pa)
Box	610*610*150	H10	8	1500	200
	610*610*150	H13	8	1000	250
	610*610*150	H13	10.2	1500	250
	305*610*292	H10	7.9	1500	200
	610*610*292	H13	16	2000	250
	610*610*292	H13	20.5	3000	250
	915*610*292	H14	20.7	3000	280
	915*610*292	H14	35.17	5000	380
	1220*610*292	H14	28	4000	280
	1220*610*292	H14	46.8	6660	380
Single header	592*592*292	H10	14.5	3400	237
	287*592*292	H10	6.69	1700	237



EPA/HEPA/ULPA filter



High temperature resistant HEPA filter

Structure:

Frame	Filter Media	Separator	Sealant	Gasket	Safe guard
Aluminum/ Galvanised steel/Stainless steel	Fine fiber glass	Aluminum	Single component high temperature silicone caulk	High temperature silicone sponge	Aluminum mesh/None

Feature:

- High temperature resistant
- Large surface area, high dust holding capacity
- Sturdy and moisture resistant construction, long life
- Single header, double header and no headers models
- Each filter element is tested before market release

Applications:

- High temperature paint spray line
- High clean food baking booth/ box/room
- Use with high temperature equipment to kill the germ or virus, such as pharmaceutical factory
- Ventilation systems with high fire resistant requirement and high temperature operating environment.

Technical data:

- H11/H13/H14 EN1822; DOP 99%, 99.99%, 99.999% @ 0.3 micron
- Final pressure drop: 600pa
- Thermal Stability: Up to 260 °C
- Humidity: 100% RH

Sample data:

W*H*D(mm)	Filter Class	Filter Area(m ²)	Airflow(CMH)	Initial Pressure Drop(Pa)
305*610*150	H13	3.2	500	230
	H14			260
610*610*150	H13	6.4	1000	230
	H14			260
915*610*150	H13	9.6	1500	230
	H14			260
1220*610*150	H13	12.8	2000	250
	H14			280
610*610*292	H13	13.66	2000	250
	H14			280
915*610*150	H13	20.64	3000	250
	H14			280
1220*610*150	H13	28	4000	250
	H14			280

Apureda International Group



Business DEPT.1

Air Compressor Filter Elements
Filter Kingdom, Green World



Business DEPT.2

Screw Air Compressor Lubricant, Spare
Parts and Service
Special Lubricant, Professional Quality



Business DEPT.3

Desiccant air dryer
The Representative of Post-treatment
Technology



Business DEPT.4

Refrigerated Air Dryer, Pipeline filter
Ultimate Efficiency and Quality



Business DEPT.5

HVAC air filters
For Clean Air Tomorrow



Business DEPT.6

Engineering Machinery Filters ,and
Air Inlet System Parts
The New Choice of Engineering Machinery

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